

## Finish:

Advanced Powercoat™ allows us to produce a high quality, long lasting finish, which is also environmentally friendly. Powercoat is twice the thickness and hardness of a typical baked enamel finish. Meets AAMA 2604-5 standards for the ultimate in durability and UV protection.

## Materials:

All Signature Collection railing components are extruded from Ultrum™ 6005-T5 alloy, with a minimum ultimate strength of 35,000 psi. Every railing system is assembled with stainless steel, corrosion resistant fasteners. Signature Collection posts come in a variety of thicknesses. Designer Accessories are zinc die cast aluminum. All Designer Accessories are Powercoat™ finished.

## Environmentally Responsible

Ultra is proud to use recycled aluminum in our products. Aluminum is the most commonly recycled metal in the world. Our Powercoat™ coating process is environmentally friendly and virtually pollution-free.

## Ultra Aluminum Lifetime Warranty

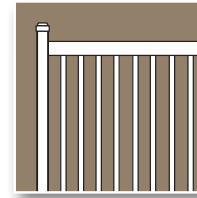
Ultra Aluminum fence and railing products are guaranteed for life against defects in workmanship and/or materials. The Powercoat™ finish on all fencing and railing by Ultra Aluminum is guaranteed for life against cracking, peeling or chipping. **Visit our website for more information and a copy of the warranty.**

## Railing Specifications

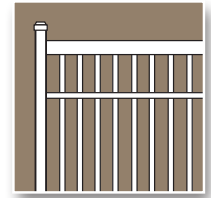
Components	Commercial	Commercial Continuous
<b>Square Picket</b>	¼" Sq. x .055 Thickness	¼" Sq. x .055 Thickness
<b>Monticello Balluster Round</b>	¾" Round x .070 Thickness	¾" Round x .070 Thickness
<b>Hand Rail Top Cap Franklin</b>	1.337 H x 2.250 W 0.080 Thickness	1.700 H x 2.250 W 0.080 Thickness
<b>Jefferson</b>	1.337 H x 2.250 W 0.080 Thickness	1.692 H x 2.250 W 0.080 Thickness
<b>Madison</b>	1.601 H x 2.000 W 0.080 Thickness	2.050 H x 2.500 W 0.080 Thickness
<b>Hamilton</b>	2.488 H x 1.716 W 0.080 Thickness	2.491 H x 2.078 W 0.080 Thickness
<b>Bottom Rail</b>	1.305 H x 1.352 W 0.070 Thickness	1.305 H x 1.352 W 0.070 Thickness
<b>Boss Screw Posts</b>	2" x 2" x 0.080	2" x 2" x 0.080
	2" x 2" x 0.125	2" x 2" x 0.125
	2½" x 2½" x 0.100	
	3" x 3" x 0.125	
<b>Spacing Between Pickets</b>	3 ⅝" (1 ⅜" Available)	3 ⅝" (1 ⅜" Available)
<b>Post Spacing</b>	72 ½" on Center Based on 2" Post (8' Wide Available)	72 ½" on Center Based on 2" Post (8' Wide Available)
<b>Heights Available</b>	36" & 42"	36" & 42"
<b>Signature Columns</b>	6" x 6" Round or Square 0.100 Thickness	6" x 6" Round or Square 0.100 Thickness
	8" x 8" Round or Square 0.100 Thickness	8" x 8" Round or Square 0.100 Thickness

## Design Options

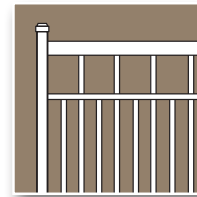
Signature has more handrail designs than most of our competitors, with a profile and color to fit all types of architecture.



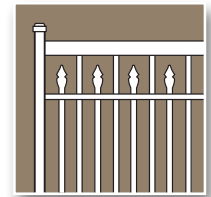
UAR-200 2R Two Rail



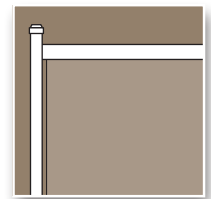
UAR-200 3R Three Rail



UAR-250-3R  
Three Rail

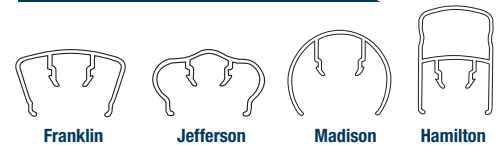


UAR-250-3RS  
Three Rail with Spears



Signature Glass Railing

## Profile Options



Franklin

Jefferson

Madison

Hamilton

## Colors

Ultra Fencing, Railing, Gates and Designer Accessories are available in nine classic colors as well as custom specified hues. All colors are applied with a special Powercoat™ finish to resist harsh weather and heat.



Colors shown represent an approximate comparison and may vary slightly from actual product color.